



SenFit Ram Adapter Models

### **Optimizes Crimp Force Monitor performance**

### **Highly Sensitive**

- A versatile high-performance sensor developed specifically for crimp force monitoring and is ideally suited for small gauge, low-force crimping applications.
- Provides a high-resolution crimp signature for superior defect detection.
- More sensitive than quartz or piezoelectric sensors

### **True "Plug and Play"**

- The SenFit sensor is a complete substitute of the existing Ram Adapter in your press.
- Proven to be stable and reliable in challenging production environments
- Exceeds the high level of performance expectations for crimp force monitoring.

### Developed & Patented by OES

- SenFit technology has been developed by OES specifically, to address the needs of the wire crimping industry.
- SenFit sensors work exclusively with the ForceWorx and ForceView line of crimp force monitors.

### Ram Adapter Replacement

- Simply swap out the existing Ram Adapter or (T-shank holder) for an identically shaped SenFit Ram Adapter
- The SenFit Ram Adapter detects the dynamic compression that is exerted through the Ram Adapter region, above the applicator tool, during the

terminal crimping process.

### No More Shunting Effects

 Overcomes the limitations of conventional sensors including the risk of edge loading, overloading and shunting.

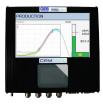
Highly responsive sensors custom fit for even the most challenging crimp force monitoring applications

# **Quick Facts**

| Model                              | Application                      |        |
|------------------------------------|----------------------------------|--------|
| SenFit Sensors                     | Bench Press<br>Automatic Machine |        |
| TECHNICAL SPECIFICATIONS           |                                  |        |
| Sensitivity range                  | 2.2 to 22.0                      | mV/KgF |
| Measurement Range<br>(Compression) | 226 to 2268                      | KgF    |
| Absolute maximum<br>force          | 4536                             | Kg     |
| Frequency range                    | 10                               | KHz    |
| Temperature Range<br>(Operating)   | -10 to +60                       | °C     |
| Excitation Voltage                 | 20 - 30                          | VDC    |
| Constant Current<br>Excitation     | 2 - 20                           | mA     |
| Output Bias Voltage                | 4-8                              | VDC    |
| Electrical Connector               | SMB Coaxial Jack                 | Туре   |
| Size                               | Machine specific                 |        |
| Weight                             | Machine specific                 |        |



### **FORCE**Worx<sup>®</sup>



### **FORCE**View<sup>®</sup>





## **SEN**Fit

SenFit sensors interface exclusively with OES's crimp force monitors

#### **About OES Technologies**

OES Technologies products and technologies are developed specifically for the wire processing industry to monitor and inspect 100% of parts produced during the manufacturing process and prevent part defects from entering the supply chain. OES's dedication to innovation enables them to deliver a steady stream of cutting edge technologies that meet the exacting demands of this ever changing market.



### **OES Technologies**

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